HK:+852-69575415 China GuangDong:+13538586433 ShangHai:+18816996168

Celanese
The chemistry inside innovation™

TECNOPRENE® AK6LP

TECNOPRENE®

Polypropylene, homopolymer, 30% glass fiber reinforced, chemically coupled, laser markable.

Product information

Resin Identification	PP-GF30	ISO 1043
Part Marking Code	>PP-GF30<	ISO 11469

Rheological properties

Melt mass-flow rate	3.5	g/10min	ISO 1133
Melt mass-flow rate, Temperature	230	°C	
Melt mass-flow rate, Load	2.16	kg	

Typical mechanical properties

Tensile modulus	6700	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	82	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3	%	ISO 527-1/-2
Flexural modulus	6100	MPa	ISO 178
Flexural strength	130	MPa	ISO 178
Charpy impact strength, 23°C	50	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	10.5	kJ/m²	ISO 179/1eA
Izod notched impact strength, 23°C	11	kJ/m²	ISO 180/1A
Poisson's ratio	0.35[C]		

[C]: Calculated

Thermal properties

Temperature of deflection under load, 1.8 MPa	145	°C	ISO 75-1/-2

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB	class	IEC 60695-11-10
Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	IEC 60695-11-10

Physical/Other properties

Density	1130	kg/m³	ISO 1183

Characteristics

Processing	Injection Moulding
Special characteristics	Laser Markable

Additional information

Processing Notes

Storage

This product should be stored in a covered facility and kept away from moisture and heat.

HK:+852-69575415 China GuangDong:+13538586433 ShangHai:+18816996168

Celanese
The chemistry inside innovation™

TECNOPRENE® AK6LP

TECNOPRENE®

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Bosch	N28 BN09-GF038	Natural
Bosch	N28 BN09-GF038	Black